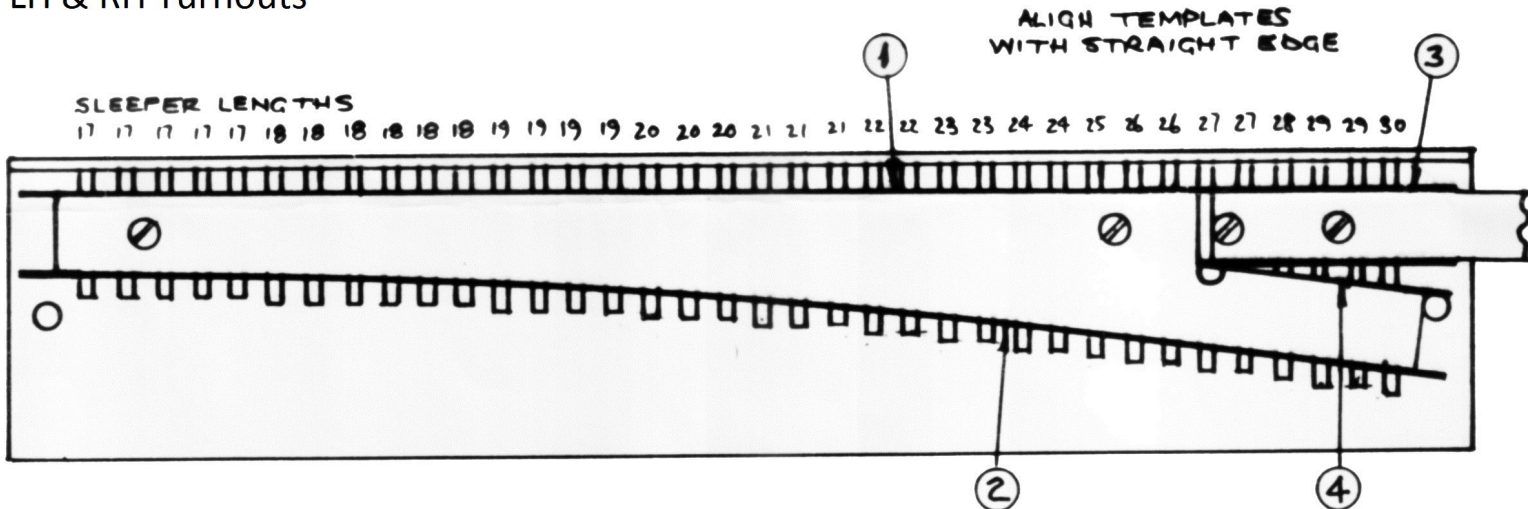


1-222 Assembly Jig B8 Turnout

LH & RH Turnouts

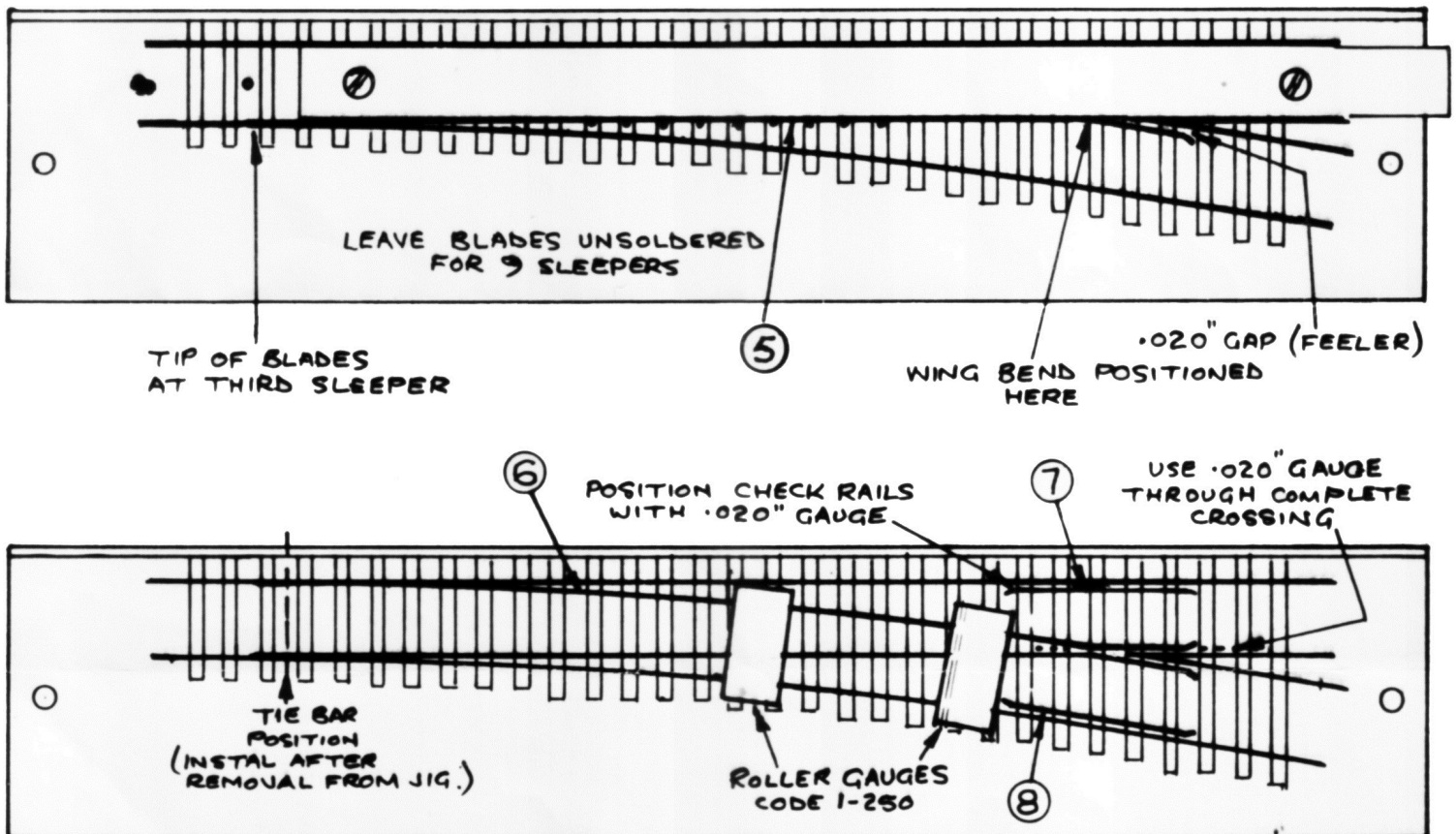


THE TEMPLATES ALLOW THE RAILS TO BE POSITIONED ACCURATELY WHILE BEING SOLDERED

Nº OF SLEEPERS 36
 CROSSING ANGLE 1 IN 8 (7.1°)
 CHECK RAIL LENGTH 26mm
 VEE SPLICE ANGLE 7.1°
 TAPER 4mm LONG

WING RAIL FROM BEND 14mm
 END OF WING TO END OF BLADE 146mm (STRAIGHT)
 146.5mm (BRANCH)
 BLADE PLANED LENGTH 27-29mm
 (USE CODE 1-012 OR 1-016)

POSITIONING SWITCH AND CHECK RAILS (TYPICAL)



WHEN TURNOUT IS COMPLETE IT CAN BE REMOVED BY CAREFULLY INSERTING A POINTED SCALPEL UNDER THE RAIL AND LEVERING UP LIFTING THE SLEEPERS FROM THEIR SLOTS. WORK ALONG EACH SIDE LIFTING A LITTLE AT A TIME. FOR FITTING TIE BAR AND FOR ELECTRICAL INSULATION GAPS SEE "BEGINNERS GUIDE".