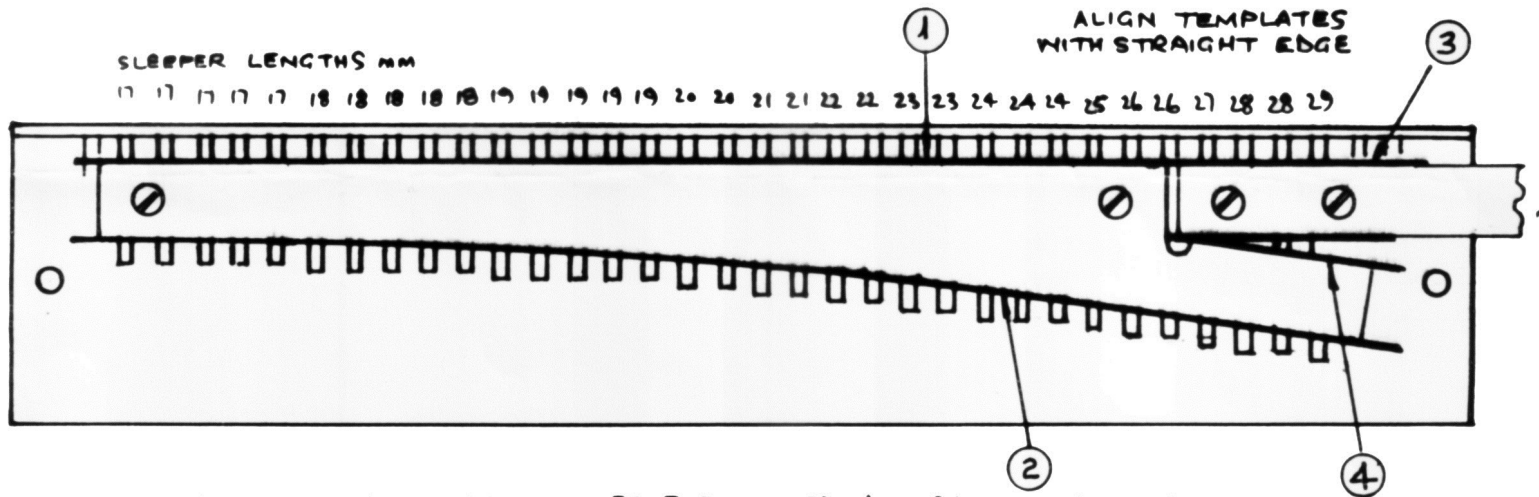


1-221 Assembly Jig B7 Turnout

LH & RH Turnouts



THE TEMPLATES ALLOW THE RAILS TO BE POSITIONED ACCURATELY WHILE BEING SOLDERED

NO OF SLEEPERS 33

CROSSING ANGLE 1 IN 7 (8.1°)

CHECK RAIL LENGTH 26 MM

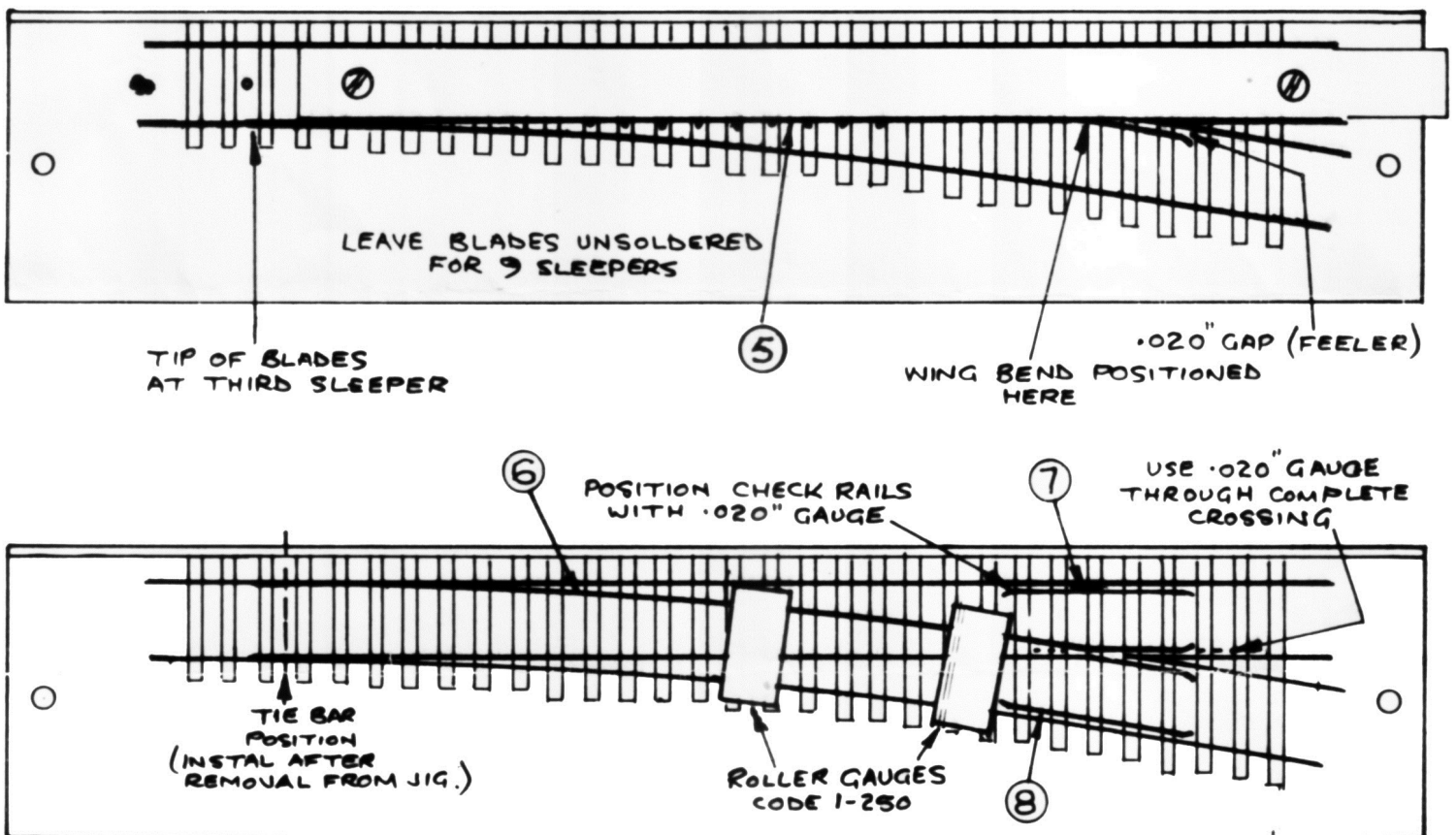
VEE SPLICE ANGLE 8.1°
 TAPER 3,5 MM LONG

WING RAIL FROM BEND 14 MM

END OF WING TO END OF BLADE 136 MM (STRAIGHT)
 136,5 MM (BRANCH)

BLADE PLANED LENGTH 25-27 MM
 (USE CODE 1-012 OR 1-016)

POSITIONING SWITCH AND CHECK RAILS (TYPICAL)



WHEN TURNOUT IS COMPLETE IT CAN BE REMOVED BY CAREFULLY INSERTING A POINTED SCALPEL UNDER THE RAIL AND LEVERING UP LIFTING THE SLEEPERS FROM THEIR SLOTS. WORK ALONG EACH SIDE LIFTING A LITTLE AT A TIME. FOR FITTING TIE BAR AND FOR ELECTRICAL INSULATION GAPS SEE "BEGINNERS GUIDE".