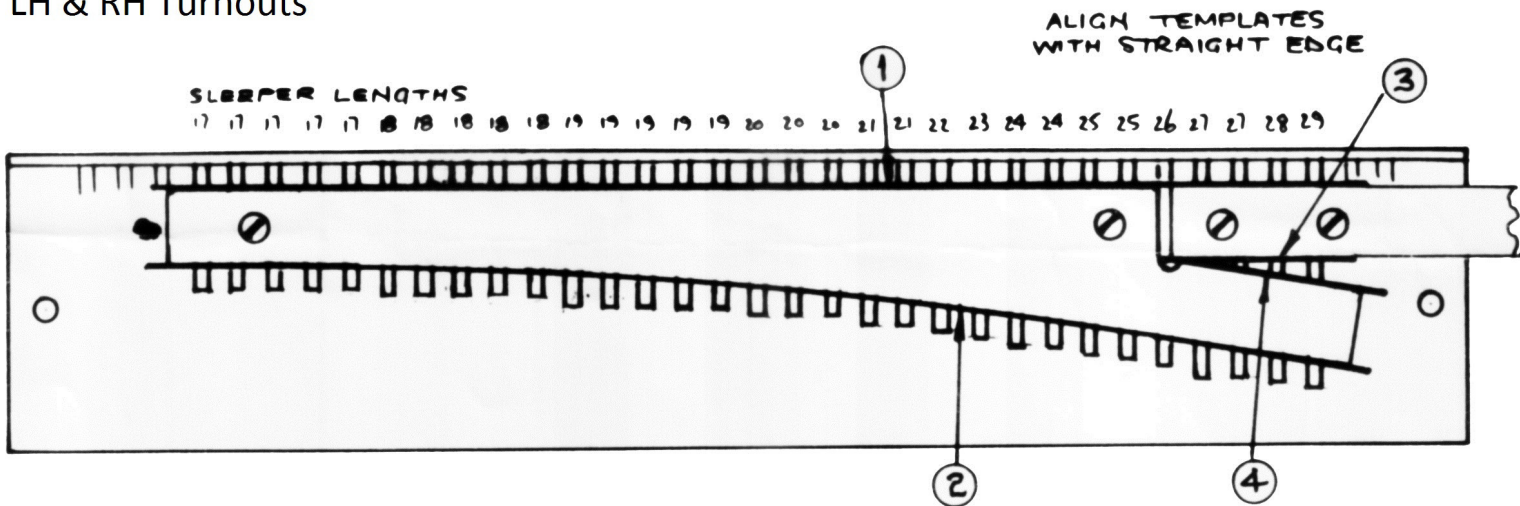


# 1-220 Assembly Jig B6 Turnout

LH & RH Turnouts



THE TEMPLATES ALLOW THE RAILS TO BE POSITIONED ACCURATELY WHILE BEING SOLDERED

NO OF SLEEPERS 31

CROSSING ANGLE 1 IN 6 (9.5°)

CHECK RAIL LENGTH 26mm

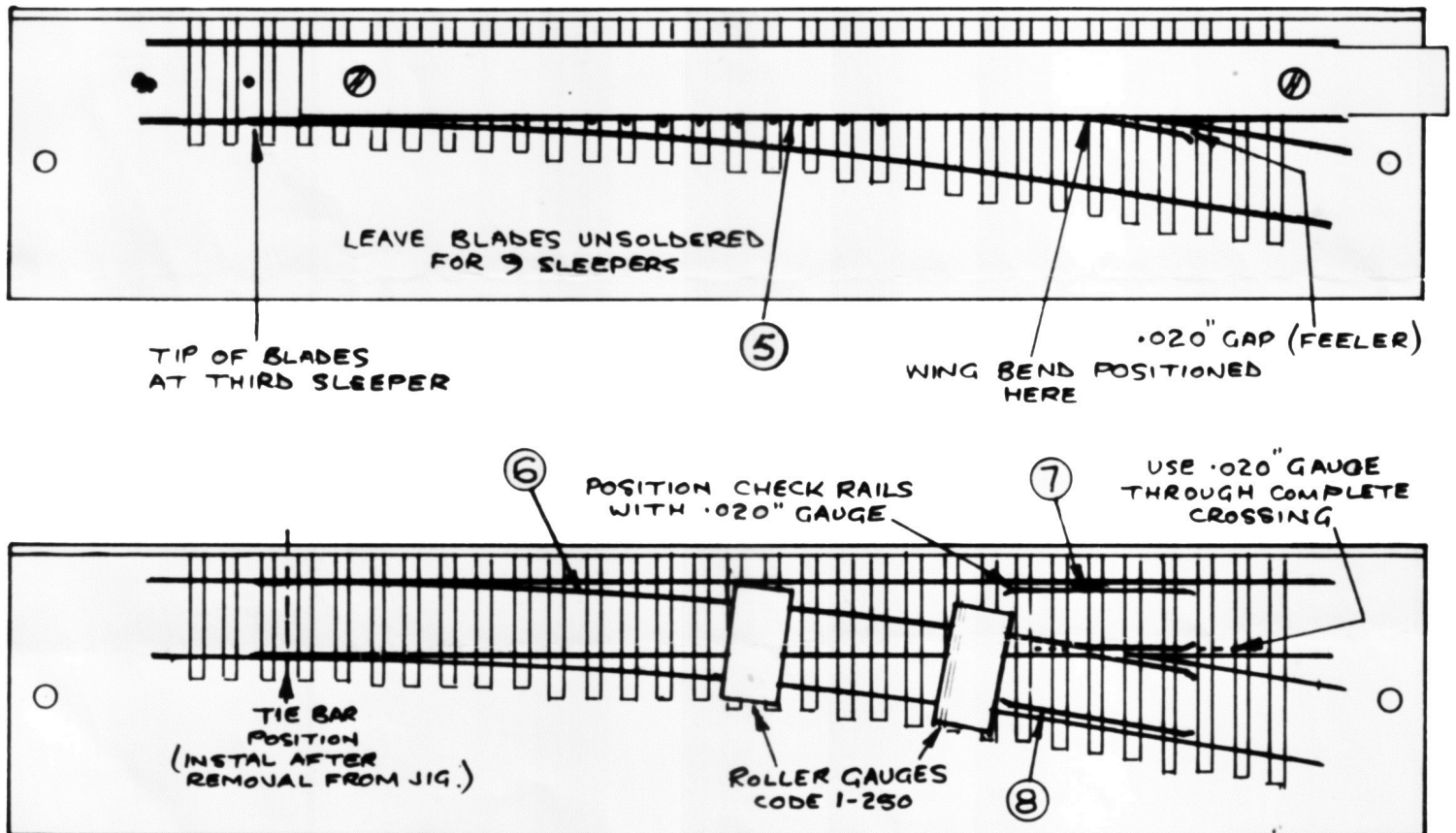
VEE SPLICE ANGLE 9.5°  
TAPER 3mm LONG

WING RAIL FROM BEND 14mm

END OF WING TO END OF BLADE 126mm (STRAIGHT)  
127mm (BRANCH)

PLANED LENGTH 20-22mm  
(USE CODE 1-010 OR 1-014)

## POSITIONING SWITCH AND CHECK RAILS (TYPICAL)



WHEN TURNOUT IS COMPLETE IT CAN BE REMOVED BY CAREFULLY INSERTING A POINTED SCALPEL UNDER THE RAIL AND LEVERING UP LIFTING THE SLEEPERS FROM THEIR SLOTS. WORK ALONG EACH SIDE LIFTING A LITTLE AT A TIME. FOR FITTING TIE BAR AND FOR ELECTRICAL INSULATION GAPS SEE "BEGINNERS GUIDE".