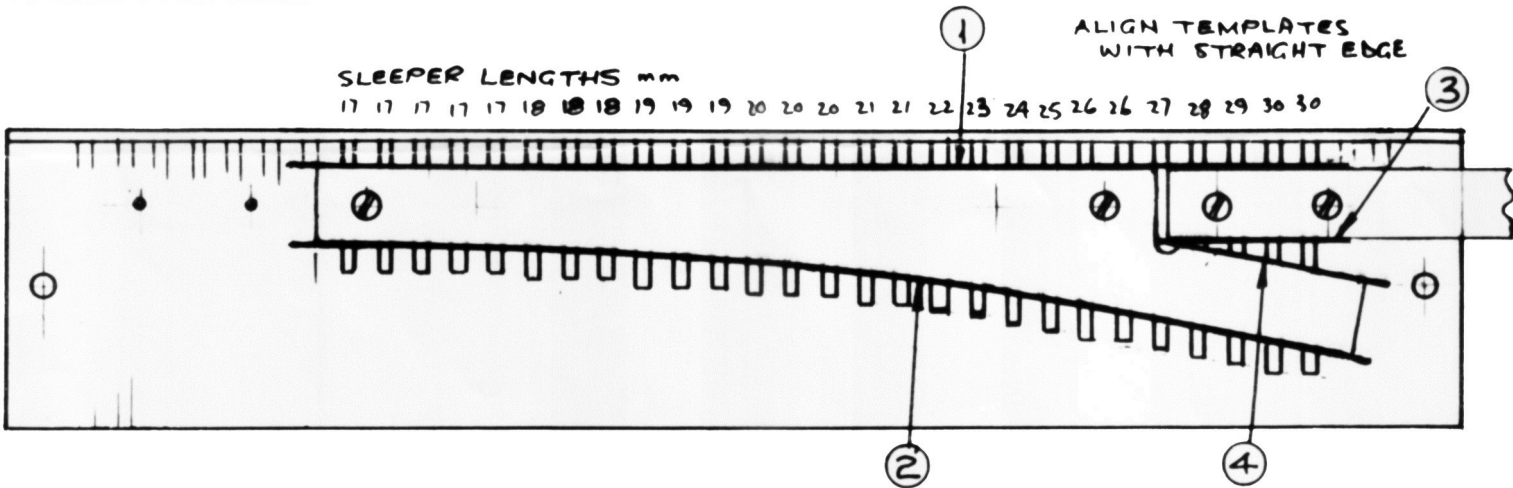


1-219 Assembly Jig A5 Turnout

LH & RH Turnouts

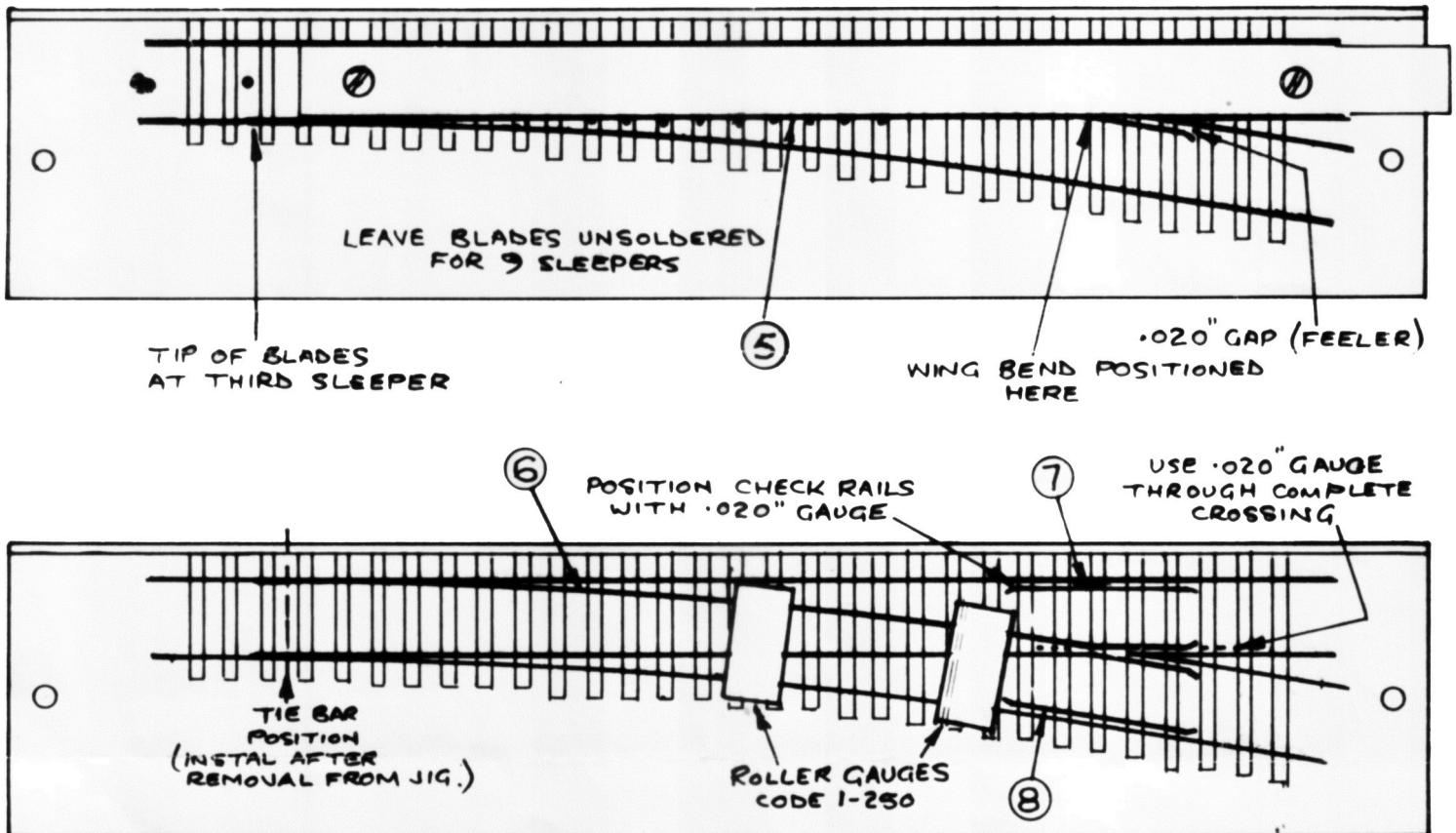


THE TEMPLATES ALLOW THE RAILS TO BE POSITIONED ACCURATELY WHILE BEING SOLDERED

No of SLEEPERS 27
 CROSSING ANGLE 1 IN 5 (11.3°)
 CHECK RAIL LENGTH 26mm
 VEE SPLICE ANGLE 11.3°
 TAPER 2.5mm LONG

WING RAIL FROM BEND 14mm
 END OF WING TO END OF BLADE 107mm (STRAIGHT)
 108mm (BRANCH)
 BLADE PLANED LENGTH 18-20mm
 (USE CODE 1-010 OR 1-014)

POSITIONING SWITCH AND CHECK RAILS (TYPICAL)



WHEN TURNOUT IS COMPLETE IT CAN BE REMOVED BY CAREFULLY INSERTING A POINTED SCALPEL UNDER THE RAIL AND LEVERING UP LIFTING THE SLEEPERS FROM THEIR SLOTS. WORK ALONG EACH SIDE LIFTING A LITTLE AT A TIME. FOR FITTING TIE BAR AND FOR ELECTRICAL INSULATION GAPS SEE "BEGINNERS GUIDE".